












Component				
		3011-01-01		Hub-Internal Gear
1.OP		Receiving	Receiving	Receive and Inspect Raw Material
2.OP		1718 New Britian CNC	<External Work>	Turn Drill Tap
3.OP		Inspection	Inspection	Receive and Inspect Semi-Finished
4.OP		Fellows 20-4 Phantom	Fellows 20-4 Phantom	Shape Internal Splines, & Deburr
5.OP		Fellows 20-4 Phantom	Fellows 20-4 Phantom	Shape Internal Teeth, & Deburr
6.OP		Washer Phantom (8)	Washer Phantom (8)	Wash, & Deburr
7.OP		IPE Lift & Rotate	IPE Lift & Rotate	Harden & Temper
8.OP		Washer Phantom (8)	Washer Phantom (8)	Wash, Visual Inspect
9.OP		Shipping	Shipping	Package - Prepare to ship according to customer specification. If not specified use Abundant standard.
Material		2109698R	218.00 piece	Hub-Internal Gear Rough